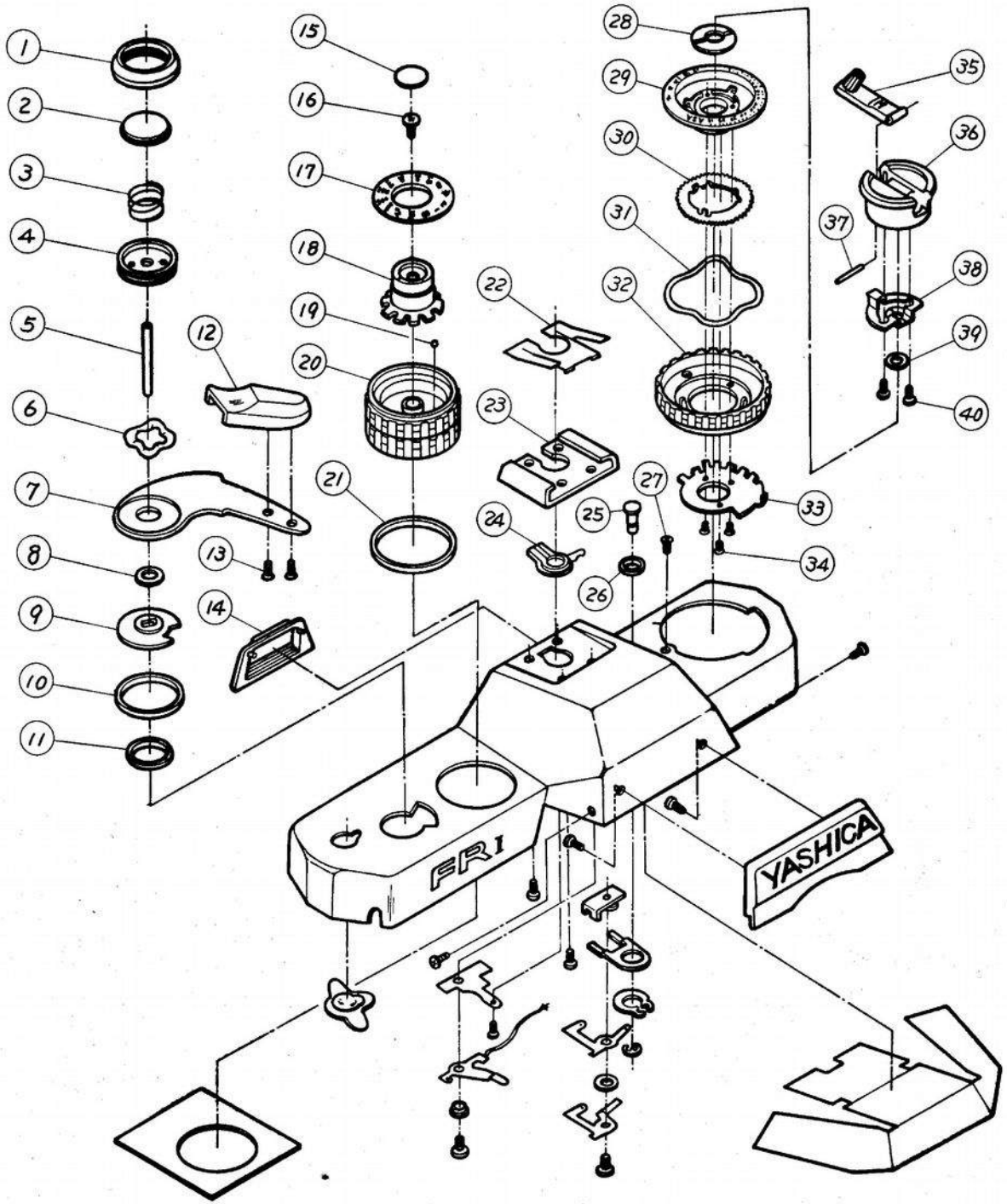
YASHICA

FR I

ASSEMBLING CHART

YASHICA CO., LTD.

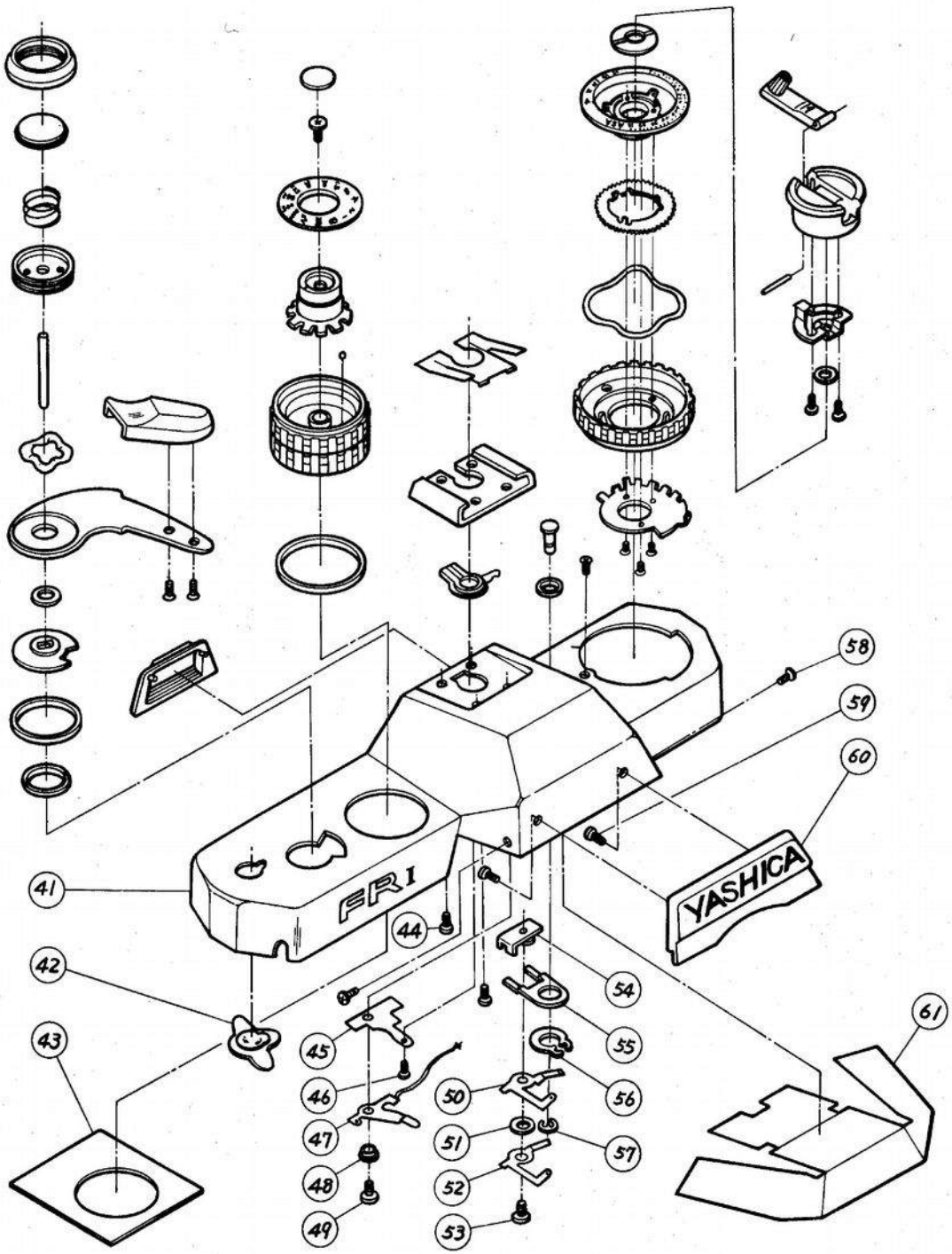
TOKYO JAPAN



	PARTS NO	DESCRIPTION	QTY
1	134-627	R.Button Holder	1
2	132-628	R.Button	1
3	132-629	R.Button SP	1
4	132-623	R.Button Holder Base	1
5	132-624	R.Shaft	1
6	121-659	W.Lever Friction SP	1
7	★	W.Lever Sub Ass'y	1
8	60113110	Washer	1
9	132-617	W.Lever Base	1
10	132-616	W.Lever Collar	1
11	132-122	Top Cover Nut	1
12	142-602	W.Lever Knob	1
13	61814524	Screw	2
14	★	Light-gathering Cover	1
15	142-420	S.Dial Indicator Plate	1
16	66001028	Screw	1
17	061-442	S.Dial Name Plate	1
18	061-444	S.Dial Indicator	1
19	66702020	Steel Ball	1
20	061-443	S.Dial Knob Ass'y	1
21	★	S.Dial Knob Nut	1
22	134-128	Shoe Plate	1
23	132-136	Acc'y Shoe	1
24	131-K02	Shoe Contaxtor Ass'y	1
25	132-120	B.Check Button	1
26	★	B.Check Button Holder	1
27	61812521	Screw	1
28	142-434	ASA Dial S.S.	1
29	142-433	ASA Dial	1
30	★	ASA Dial Ratchet	1
31	142-437	ASA Dial SP Washer	1
32	★	ASA Dial Knob	1
33	★	ASA Dial Click Plate	1
34	61802224	Screw	3
35	132-635	Crank Arm Ass'y	1
36	132-634	Rewind Knob	1
37	132-638	Crank Arm Shaft	1
38	132-639	Crank Arm SP	1
39	60123112	Washer	1
40	63913024	Screw	2

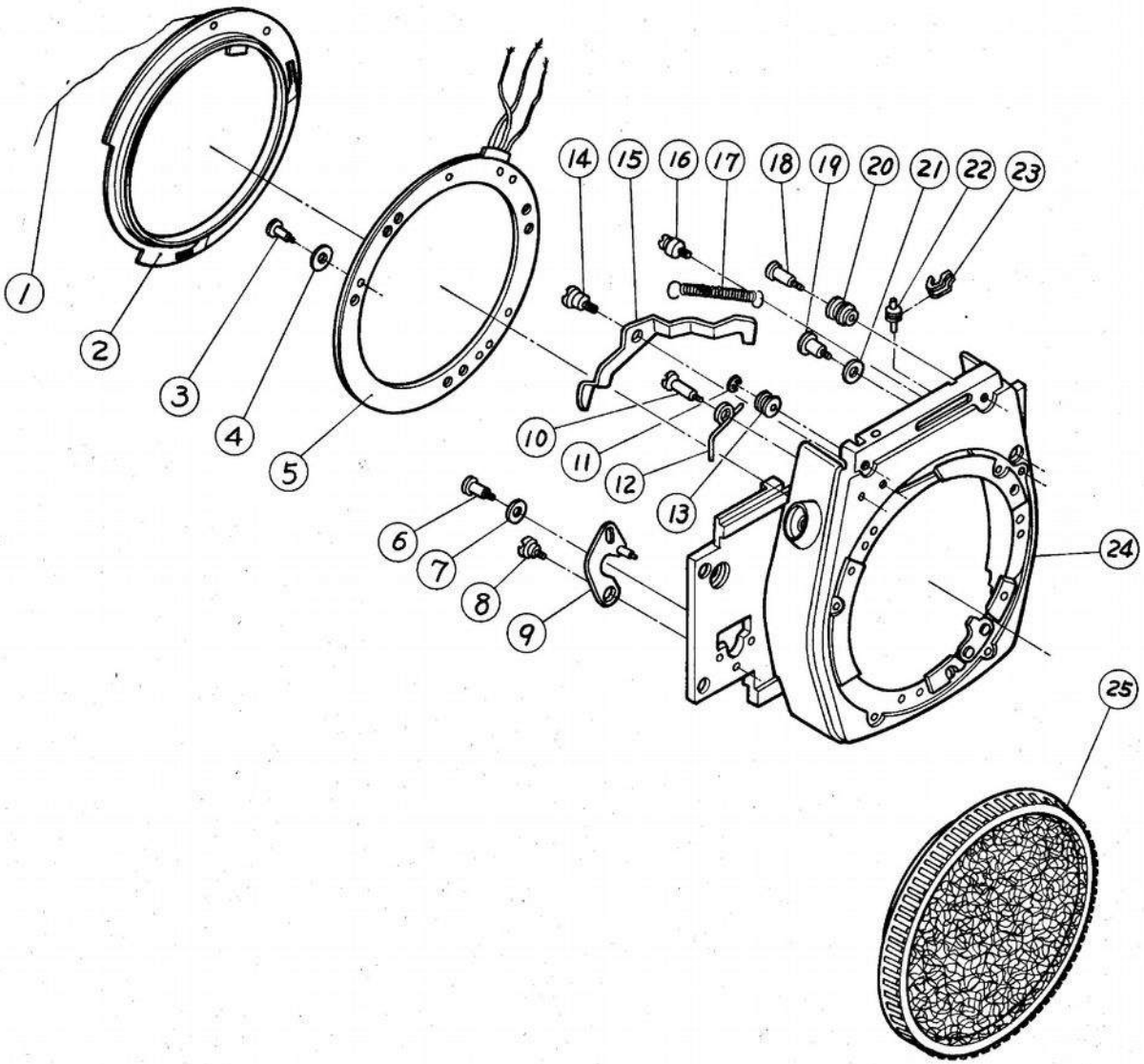
7,12,13.	142-091	W.Lever Ass'y
P1 21-26 & P2		
41-57,59-61.	061-160	Top Cover Ass'y
35-40	056-623	Rewind Knob Ass'y(132-D02)
29-34	061-122	ASA Dial Knob Ass'y
	PARTS NO	DESCRIPTION

NOTE : (Parts with marked "★" are not Available)



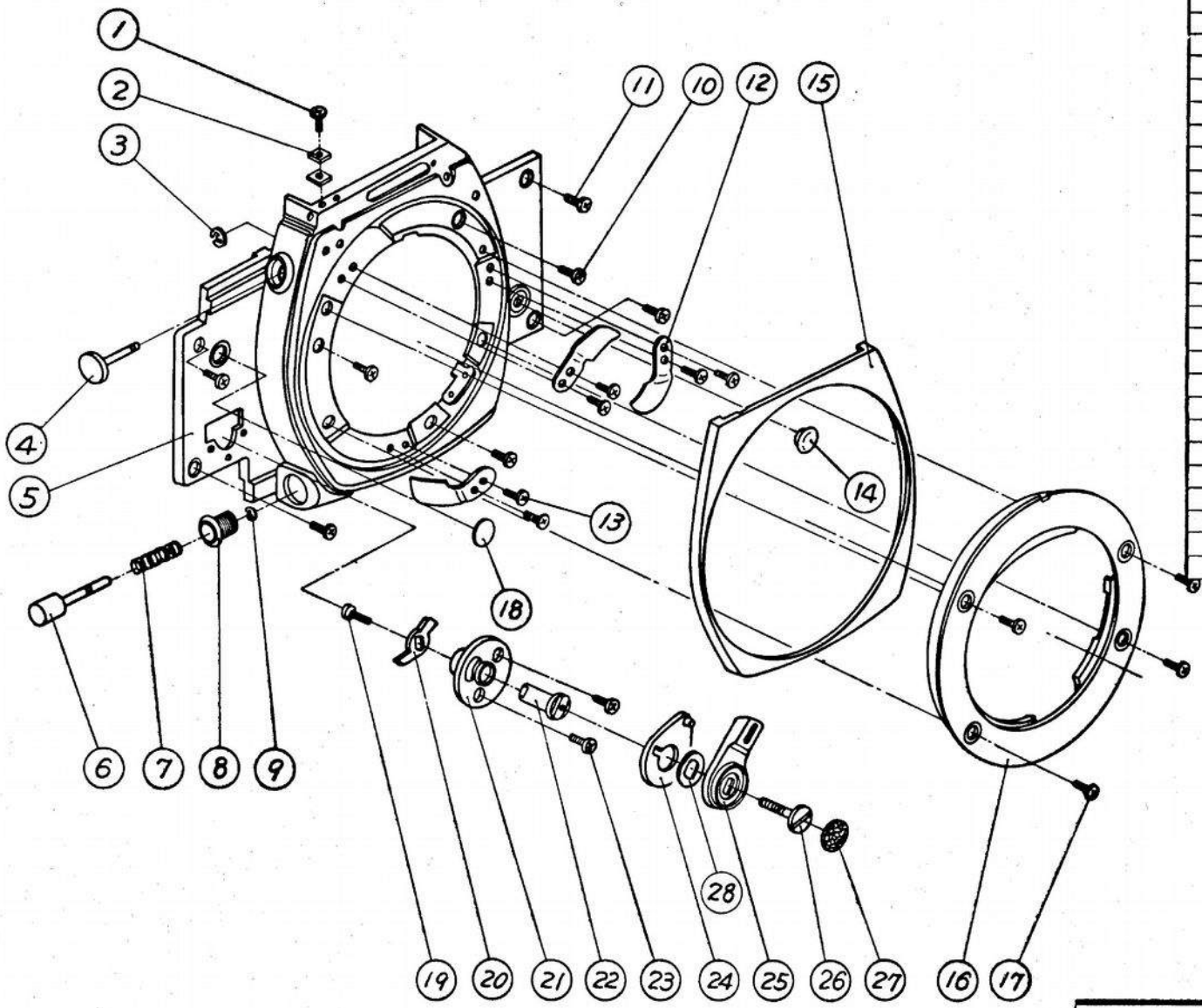
	PARTS NO	DESCRIPTION	QTY
41	★	Top Cover	1
42	142-121	Q Window	1
43	142-594	Top Cover Insulating Sheet(2)	1
44	61911822	Screw	2
45	142-113	Shoe Insulating Plate	1
46	61912024	Screw	1
47	142-112	Shoe Contactor(1)	1
48	131-175	Insulating Collar	1
49	66001013	Screw	1
50	142-118	B Checker Contactor(1)	1
51	142-117	B Checker Contactor Spacer	1
52	142-119	B Checker Contactor(2)	1
53	66001023	Screw	1
54	142-116	B Checker Contactor Base	1
55	142-120	B Checker Contactor Base Plate	1
56	66175024	GS Ring	1
57	66101525	E Ring(E-15)	1
58	61902529	Screw	2
59	61912024	Screw	2
60	142-123	YASHICA Plate	1
61	132-141	Top Cover Insulating Sheet(1)	1

NOTE : (Parts with marked "★" are not Available)



	PARTS NO	DESCRIPTION	QTY
1	★	Aperture String	1
2	142-H01	Sliding Connector Sub Ass'y	1
3	★	Sliding Connector Stopper	1
4	★	Washer	1
5	142-H02	Aperture Resistor Sub Ass'y	1
6	143-805	Idle Lever S.S.	1
7	131-396	Washer	1
8	131-383	Idle Lever Shaft	1
9	142-H03	Idle Lever Ass'y	1
10	132-820	Lock Lever SP Shaft	1
11	66100825	E Ring(E-08)	1
12	132-814	Lock Lever SP	1
13	128-163	Roller(A)	1
14	128-159	Lock Lever Shaft	1
15	132-813	Lock Lever	1
16	128-162	Aperture Resistor SP Post	1
17	128-161	Aperture Resistor SP	1
18	128-167	SP Holder Shaft	1
19	143-805	Sliding Connector Ring S.S.	1
20	128-194	SP Holder	1
21	131-396	Washer	1
22	143-830	Roller Shaft(1)	1
23	131-824	Roller Shaft Hook	1
24	★	Mount Base	1
25	128-118	Body Cap	1
	66701220	Steel Ball	6
	128-173	Spacer Ring	6
	128-192	Aperture Resistor Plate Washer	1

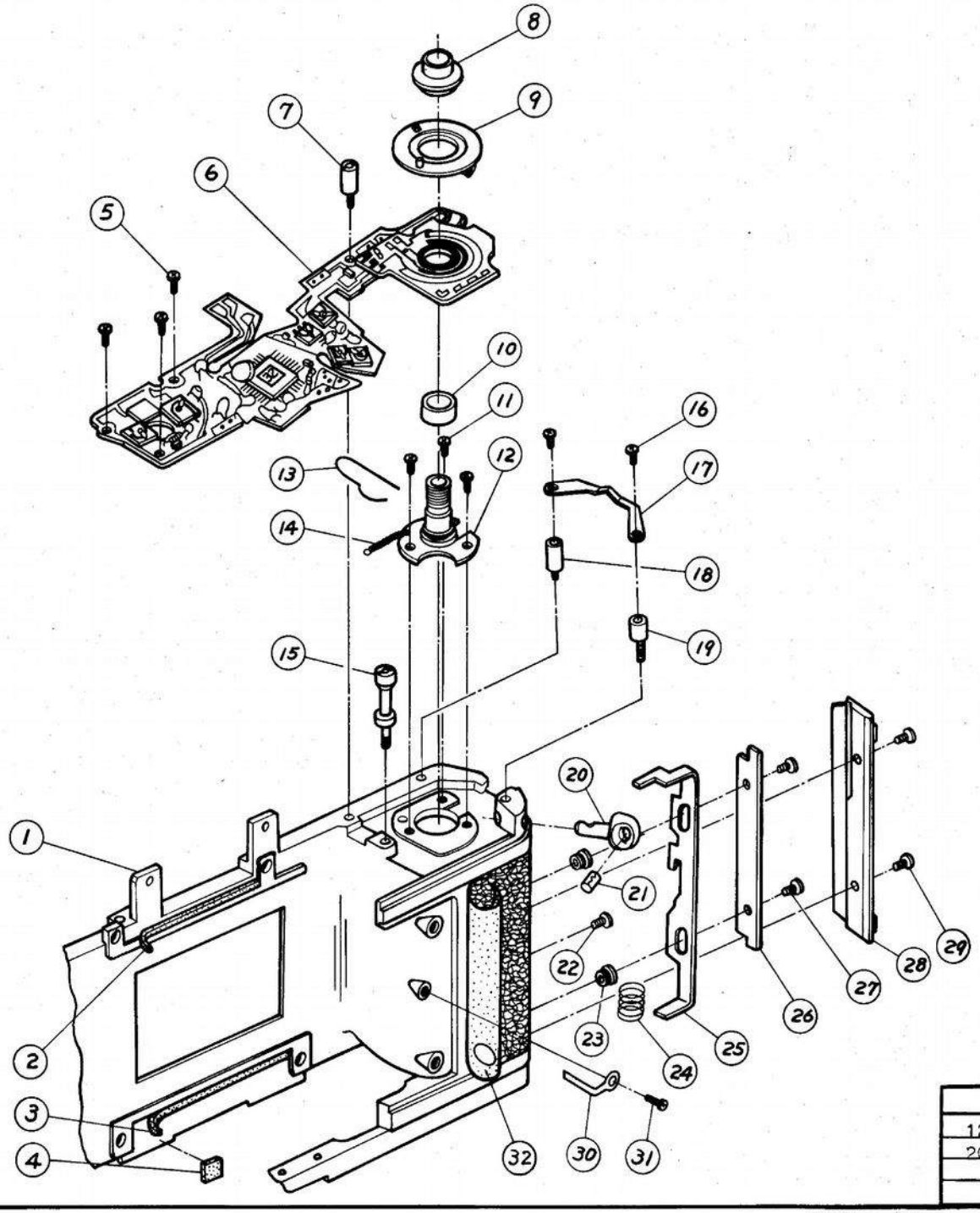
NOTE : (Parts with marked "★" are not Available)



	PARTS NO	DESCRIPTION	QTY
1	61912024	Screw	1
2	132-875	Aperture String Plate	2
3	66101525	E Ring(E-15)	1
4	132-812	Lens Unlock Button	1
5	★	Mount Base	1
6	134-809	Aperture Button	1
7	131-809	Aperture Button SP	1
8	132-808	Aperture Button Holder	1
9	66101225	E Ring(E-12)	1
10	61912524	Screw	3
11	61925027	Screw	4
12	128-149	Mount Plate SP	3
13	61911524	Screw	6
14	131-491	Synchro Cap	1
15	132-817	Mount Cover	1
16	128-150	Body Mount	1
17	131-207	Body Mount Screw	4
18	132-126	Hole Cover	1
19	66001013	Screw	1
20	131-380	ST Charge Plate	1
21	132-818	ST Shaft Holder	1
22	132-819	ST Shaft	1
23	61813024	Screw	2
24	053-341	Start Lever Ass'y(132-Ho2)	1
25	132-823	ST Lever	1
26	132-824	ST Lever Screw	1
27	132-127	ST Lever Leather	1

P4·3-10,12-17		
&P3 1-24	061-801	Mount Base Ass'y
	PARTS NO	DESCRIPTION

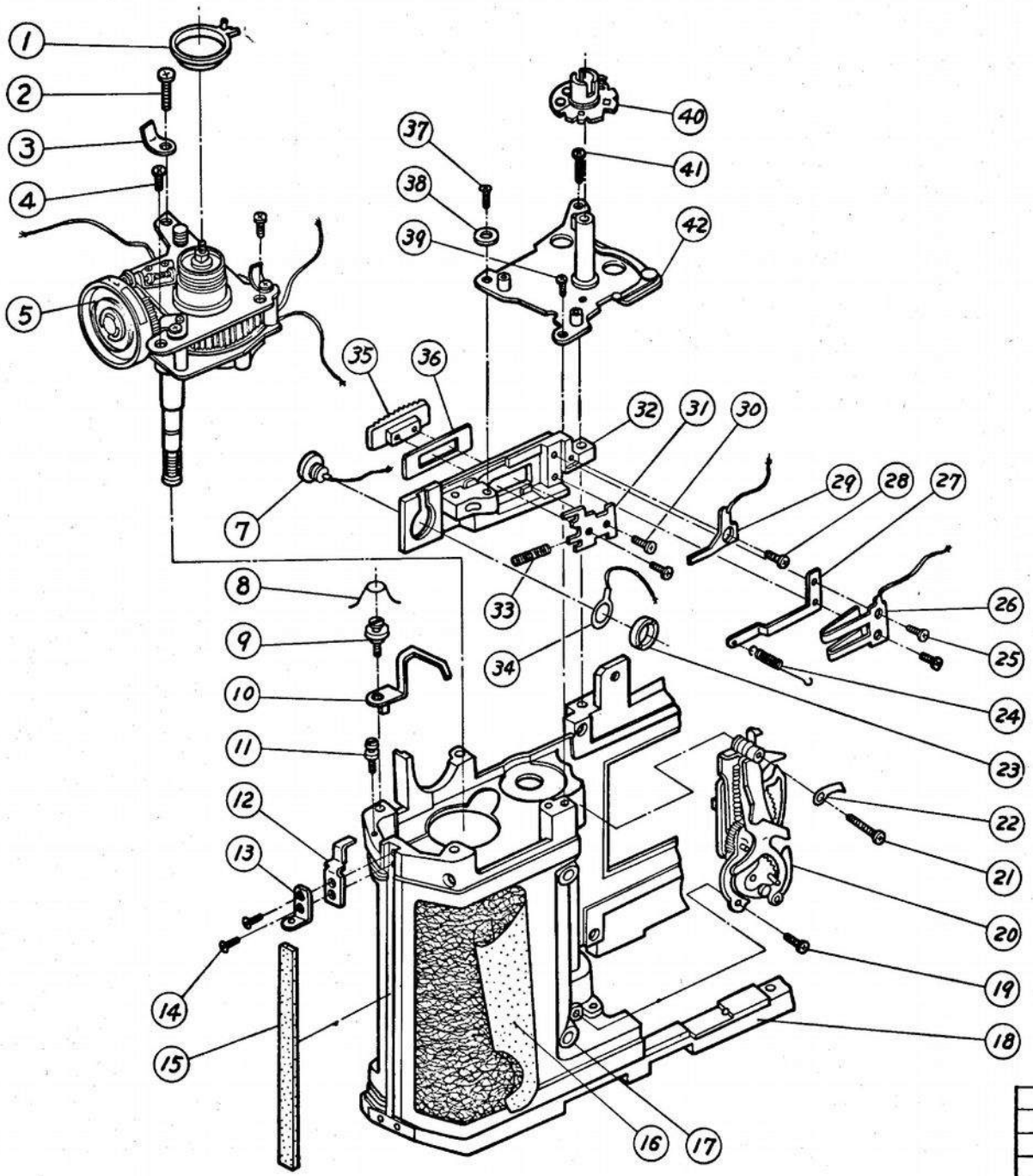
NOTE : (Parts with marked "★" are not Available)



	PARTS NO	DESCRIPTION	QTY
1	★	Body	1
2	131-387	S Base Plate Moquette(Upper)	1
3	131-388	S Base Plate Moquette(Lower)	1
4	★	Moquette	1
5	61912522	Screw	3
6	061-503	Amplifier Ass'y	1
7	142-461	Flexible Post	1
8	142-439	ASA Contact Base Shaft	1
9	061-475	ASA Contact Ass'y	1
10	142-443	ASA Base Plate Supporter	1
11	61923024	Screw	3
12	142-D01	Rewind Shaft Holder Sub Ass'y	1
13	312-606	Rewind Shaft SP	1
14	142-410	M Coupling Lever SP	1
15	142-114	Top Cover Setting Post	1
16	61912524	Screw	2
17	142-438	ASA Dial Click SP	1
18	142-440	ASA Base Plate Setting Post	1
19	132-486	Strap Holder Screw	1
20	142-102	Strap Holder	1
21	★	Reinforcement Ring	1
22	132-134	Lock Claw Guide Pin	1
23	131-118	BC Lock Shaft	1
24	131-121	BC Lock Plate SP	1
25	132-132	BC Lock Plate	1
26	131-117	BC Lock Plate Cover	1
27	131-392	BC Lock Plate Cover Screw	2
28	132-103	Body Supporter	1
29	61912224	Screw	2
30	131-236	MB Wire Fixer	1
31	61911524	Screw	1
32	142-103	Front Leather(Right)	1

12,13 & 132-631	142-D02	Rewind Shaft Holder Ass'y
20,21	142-S01	Strap Holder Ass'y
	PARTS NO	DESCRIPTION

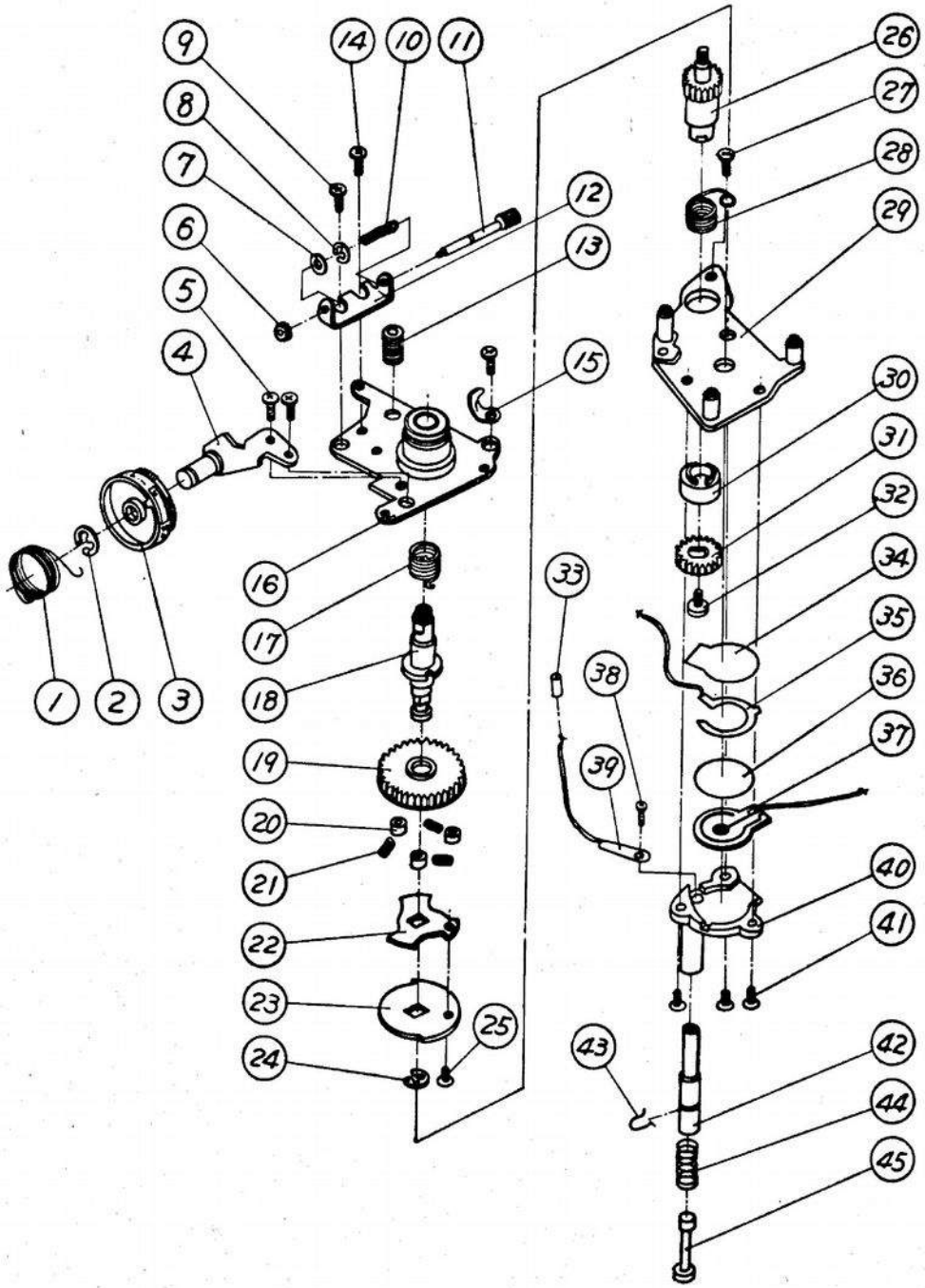
NOTE : (Parts with marked "★" are not Available)



	PARTS NO	DESCRIPTION	QTY
1	132-459	Switch Reverse Ring	1
2	61916524	Screw	1
3	110-928	Cord Fixer	1
4	63913024	Screw	2
5	061-640	W Mechanism Ass'y	1
6	★		
7	258-005	R Socket Holder Ass'y(132-F04)	1
8	132-862	C Reverse SP	1
9	132-860	C Reverse Lever Shaft	1
10	132-859	C Reverse Lever	1
11	132-861	C Reverse SP Post	1
12	132-858	C Stopper	1
13	131-148	Hinge Shaft Holder(Upper)	1
14	61813524	Screw	2
15	132-131	Body Hinge Moquette	1
16	142-104	Front Leather(Left)	1
17	132-877	Mount Base Washer	4
18	★	Body	1
19	63902524	Screw	1
20	131-370	Self Timer	1
21	131-371	ST Screw(Upper)	1
22	110-928	Cord Fixer	1
23	132-413	R Socket Nut	1
24	142-444	Lock Reverse SP	1
25	61811822	Screw	2
26	132-407	Slide Switch SP	1
27	132-410	Switch Click SP	1
28	61912224	Screw	1
29	132-411	Slide Switch Contactor	1
30	61912224	Screw	2
31	132-403	Slide Switch Plate	1
32	★	Slide Switch Base	1
33	132-408	Switch Reverse SP	1
34	132-412	Socket Terminal	1
35	132-402	Slide Switch Button	1
36	132-414	Slide Indicator	1
37	61814522	Screw	1
38	132-489	Insulation Collar	1
39	61912522	Screw	1
40	061-447	Switch Contact Base Ass'y	1
41	61916522	Screw	1
42	061-445	S Dial Base Plate Ass'y	1

1,24.	061-460	Switch Reverse Ring Ass'y
7,23,25-33	132-A08	Slide Switch Base Ass'y
	PARTS NO	DESCRIPTION

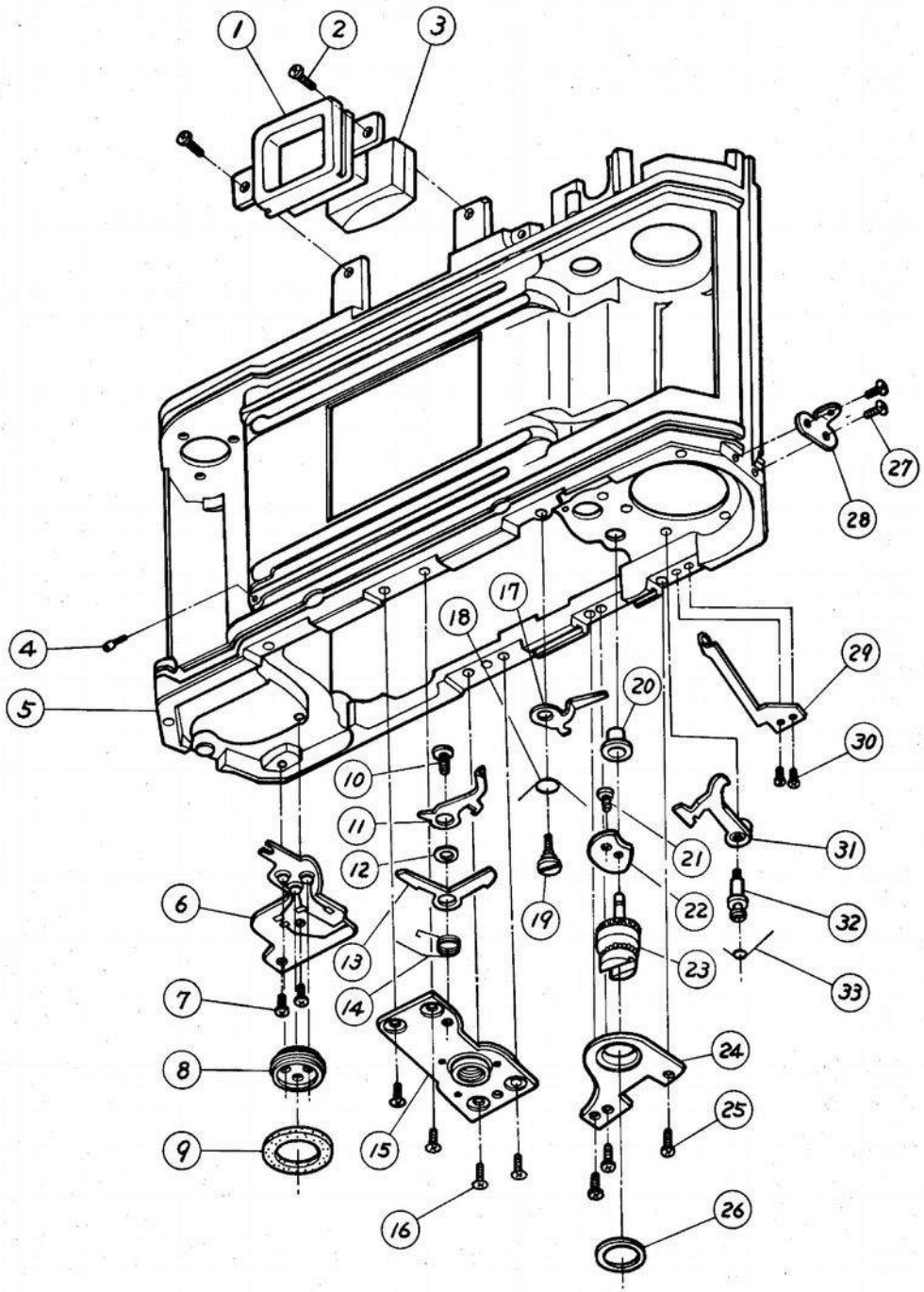
NOTE : (Parts with marked "★" are not Available)



	PARTS NO	DESCRIPTION	QTY
1	132-850	C SP	1
2	66102025	E Ring(E-20)	1
3	142-821	C Gear(1)	1
4	★	C Base Plate(1) Ass'y	1
5	★	Screw	1
6	★	C Gear(4)	1
7	★	C Gear Shaft Washer	1
8	★	E Ring	1
9	★	Screw	1
10	★	C Gear Shaft SP	1
11	★	C Gear Shaft	1
12	★	C Base Plate(2)	1
13	132-854	C Gear(2)	1
14	★	Screw	3
15	★	Cord Fixer	1
16	★	W Base Plate(1)Sub Ass'y	1
17	★	W SP	1
18	★	W Shaft	1
19	132-610	A Gear	1
20	132-647	W Roller	3
21	131-625	Roller Holder SP	3
22	132-611	W Clutch Plate	1
23	★	Turn Control Plate	1
24	★	E Ring	1
25	★	Screw	1
26	★	B Gear	1
27	★	Kick SP Shaft	1
28	★	W Kick SP	1
29	★	W Base Plate(2)	1
30	★	B Gear Shaft Holder	1
31	★	W C Gear	1
32	★	Screw	1
33	★	Insulation Tube	1
34	132-482	R Insulation Plate	1
35	132-F03	R Switch Contact Ass'y	1
36	819-138	R Contactor	1
37	132-F02	R Base Ass'y	1
38	★	Screw	1
39	★	B Contact(4)Ass'y	1
40	★	Switch Setting Plate	1
41	★	Screw	3
42	★	B Contact(1)	1
43	★	B Contact Stopper	1
44	★	B Contact SP	1
45	★	B Contact(2)	1

	PARTS NO	DESCRIPTION
33,38-40,42-45	132-F05	Switch Setting Plate Ass'y
6-8,10-12	132-F06	C Base Plate Ass'y
1-45	061-640	W Shaft Ass'y
	PARTS NO	DESCRIPTION

NOTE : (Parts with marked "★" are not Available)



	PARTS NO	DESCRIPTION	QTY
1	★	EP Frame	1
2	61813024	Screw	2
3	★	EP Lens	1
4	131-113	Film Guide Pin	1
5	★	Body	1
6	142-B01	MDC Base Plate Ass'y	1
7	63902024	Screw	2
8	142-451	Terminal Insulator	1
9	132-654	Terminal Packing	1
10	66001023	Screw	1
11	131-366	X Contact Lever	1
12	60122610	Washer	1
13	131-348	First Curtain Stop Lever	1
14	131-351	First Curtain Stop Lever SP	1
15	★	Tripod Socket Base Sub Ass'y	1
16	61824024	Screw	4
17	131-649	Reverse Lever	1
18	131-651	Reverse Lever SP	1
19	131-650	Reverse Lever Shaft	1
20	131-689	MD Gear Shaft Holder	1
21	63814024	Screw	1
22	131-680	M Charge Cam	1
23	053-140	MD Connecting Gear Ass'y(A131-C10)	
24	131-691	MD Gear Shaft Holder	1
25	61913524	Screw	3
26	131-684	MD Light-proof Plate	1
27	61812524	Screw	2
28	132-104	Hinge Shaft Holder (Lower)	1
29	131-652	ME Lever(1)	1
30	61912024	Screw	2
31	131-C07	ME Lever(2)Ass'y	1
32	131-655	ME Lever Shaft(2)	1
33	131-656	ME Lever SP	1

1,3	056-817	Eye-piece Lens Ass'y(132-G07)
10-15	056-130	Tripod Socket Base Ass'y (132-J01)
21-23	131-C06	M Charge Cam Ass'y
	PARTS NO	DESCRIPTION

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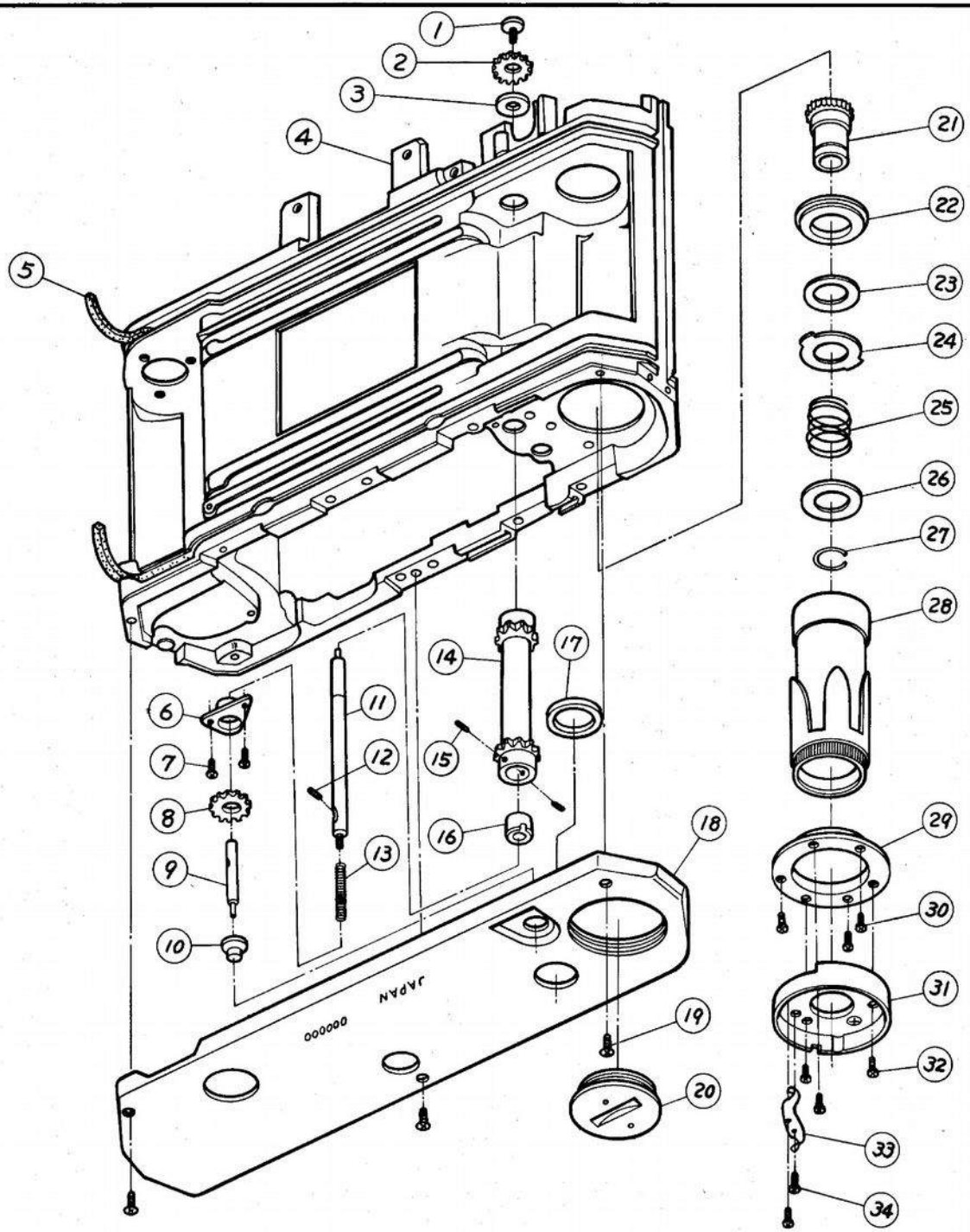

	PARTS NO	DESCRIPTION	QTY
1	66001001	Screw	1
2	131-629	D Gear	1
3	131-634	Sprocket Shaft Holder(3)	1
4	★	Body	1
5	132-139	Body Moquette	2
6	A131-C12	Sprocket Shaft Holder Ass'y	1
7	61912224	Screw	2
8	131-630	E Gear	1
9	131-635	Reverse Shaft	1
10	131-638	Sprocket Button	1
11	131-627	Sprocket Shaft	1
12	131-636	Reverse Pin	1
13	131-637	Reverse Shaft SP	1
14	132-646	Sprocket	1
15	62511824	Screw	2
16	132-643	Clutch Shaft	1
17	131-194	MD Moquette	1
18	142-N01	Bottom Cover Ass'y	1
19	61812521	Screw	3
20	053-112	B Cap Ass'y(131-I01)	1
21	132-602	F Gear	1
22	132-601	Spool Shaft Holder	1
23	132-656	Friction Washer	1
24	132-642	Friction Plate(Upper)	1
25	132-650	Friction SP	1
26	132-648	Friction Plate(Lower)	1
27	132-649	Spring Cover Stopper	1
28	056-651	Spool Sub Ass'y	1
29	131-642	Spool Holder	1
30	61812524	Screw	3
31	131-150	B Case	1
32	61914526	Screw	3
33	131-154	B Contact(3)	1
34	61912022	Screw	2

6,8-13	131-C05	Sprocket Shaft Ass'y
14-16	132-D03	Sprocket Ass'y
21-27	056-607	F Gear Ass'y
	PARTS NO	DESCRIPTION

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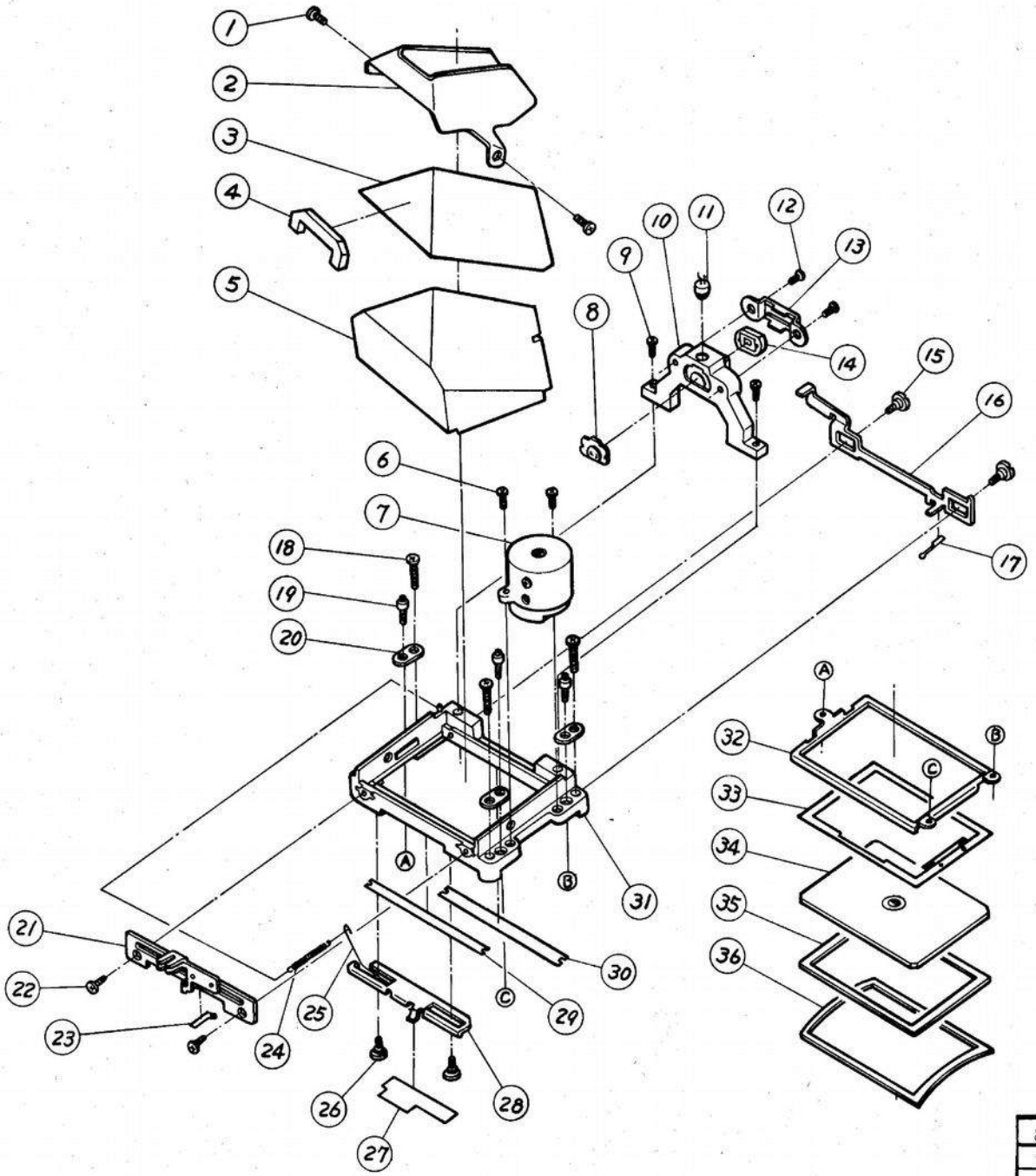

	PARTS NO	DESCRIPTION	QTY
1	63911824	Screw	2
2	142-812	PP Holder	1
3	132-881	PP Cap	1
4	142-813	PP Holder Cushion	1
5	142-843	Penta Prism	1
6	61913024	Screw	2
7	142-502	Meter	1
8	★	Light-gatnering Lens	1
9	63914024	Screw	2
10	★	SPD Holder	1
11	★	LED	1
12	★	Screw	2
13	★	SPD Fixer	1
14	★	SPD	1
15	142-408	M Connecting Plate(2)Shaft	2
16	142-407	M Connecting Plate(2)	1
17	142-411	M Indicating Name Plate	1
18	61917024	Screw	3
19	132-839	Focusing Screw	3
20	132-840	Focusing Screw Plate	3
21	132-J02	Aperture Needle Ass'y	1
22	63902524	Screw	2
23	132-870	Aperture Needle	1
24	132-873	Aperture Scale SP(2)	1
25	132-868	Aperture Scale(SP(1)	1
26	131-784	Aperture Scale Shaft	2
27	132-867	Aperture Scale	1
28	132-869	Open F Stop Plate	1
29	132-879	Penta Plate(Upper)	1
30	132-880	Penta Plate(Lower)	1
31	★	PP Holder Sub Ass'y	1
32	132-838	Focus Regulating Frame	1
33	061-856	Finder Mask Frame Ass'y	1
34	142-816	Focusing Glass	1
35	132-835	Focusing Glass Frame	1
36	132-834	Focusing Glass SP	1

	PARTS NO	DESCRIPTION
8,10-14	061-842	SPD Holder Ass'y
15-17,19-32	061-815	PP Holder Ass'y

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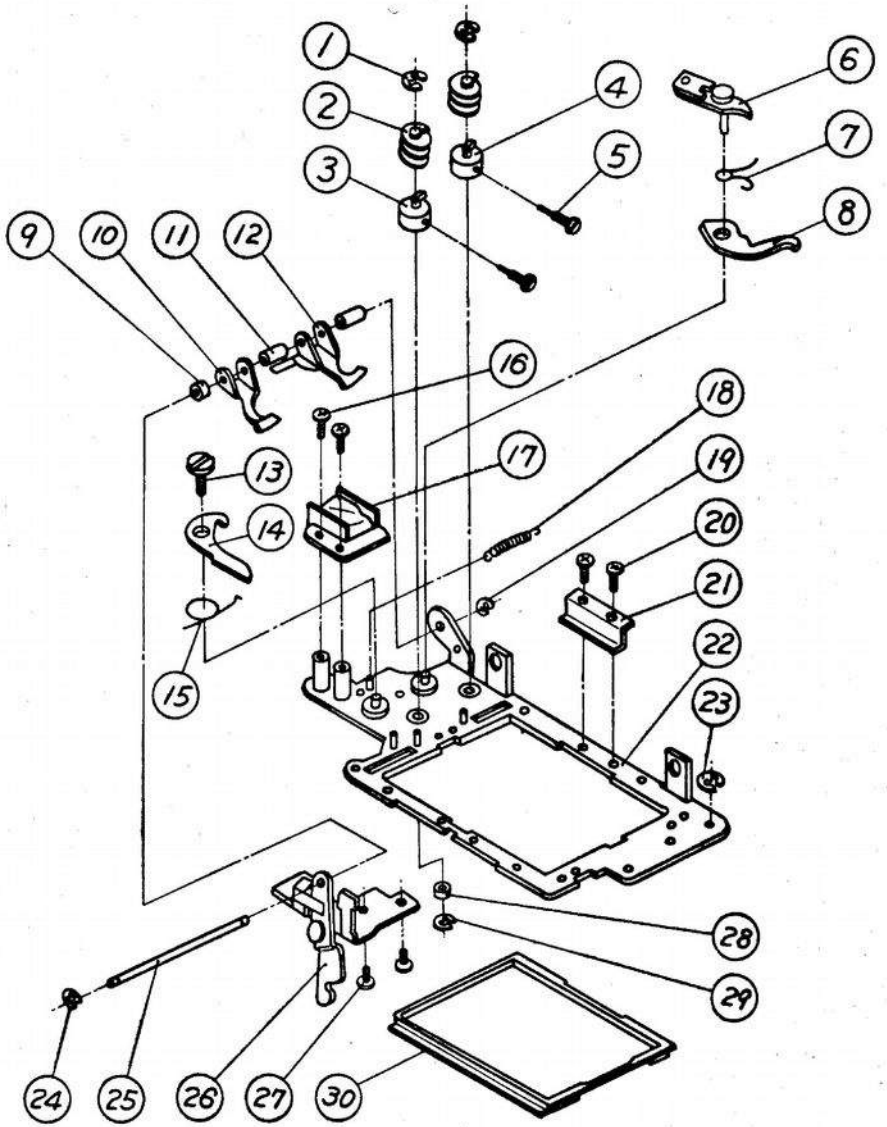

	PARTS NO	DESCRIPTION	QTY
1	66101525	E Ring(E-15)	2
2	131-323	Turn Limit Guide	2
3	131-320	First Curtain Hook	1
4	131-321	Second Curtain Hook	1
5	66002002	Screw	2
6	131-A14	Magnetic Hook Lever Ass'y	1
7	131-239	Magnetic Hook Lever SP	1
8	131-F03	Second Curtain Fixing Hook Ass'y	1
9	131-233	Limit Lever Collar(2)	1
10	131-229	First Curtain Limit Lever	1
11	131-232	Limit Lever Collar(1)	2
12	131-018	Second Curtain Limit Lever Ass'y	1
13	131-207	First Curtain Hook Screw	1
14	131-F02	First Curtain Fixing Hook Ass'y	1
15	131-208	First Curtain Hook SP	1
16	66001021	Screw	2
17	142-517	S Magnet	1
18	131-217	Second Curtain Hook Lever SP	1
19	66101225	E Ring(E-12)	1
20	61901824	Screw	2
21	132-832	Focusing Glass Plate	1
22	★	S Base Plate Sub Ass'y(Upper)	1
23	66101525	E Ring(E-15)	1
24	66101225	E Ring(E-12)	1
25	131-231	Limit Lever Shaft	1
26	131-A15	S Base Plate Sub Ass'y(2)	1
27	61812024	Screw	2
28	131-319	W Slide Roller	1
29	66103025	E Ring(E-30)	1
30	132-833	Focusing Glass Holder	1

6-18.22.24-29	061-225	S Base Plate Ass'y(Upper)
	PARTS NO	DESCRIPTION

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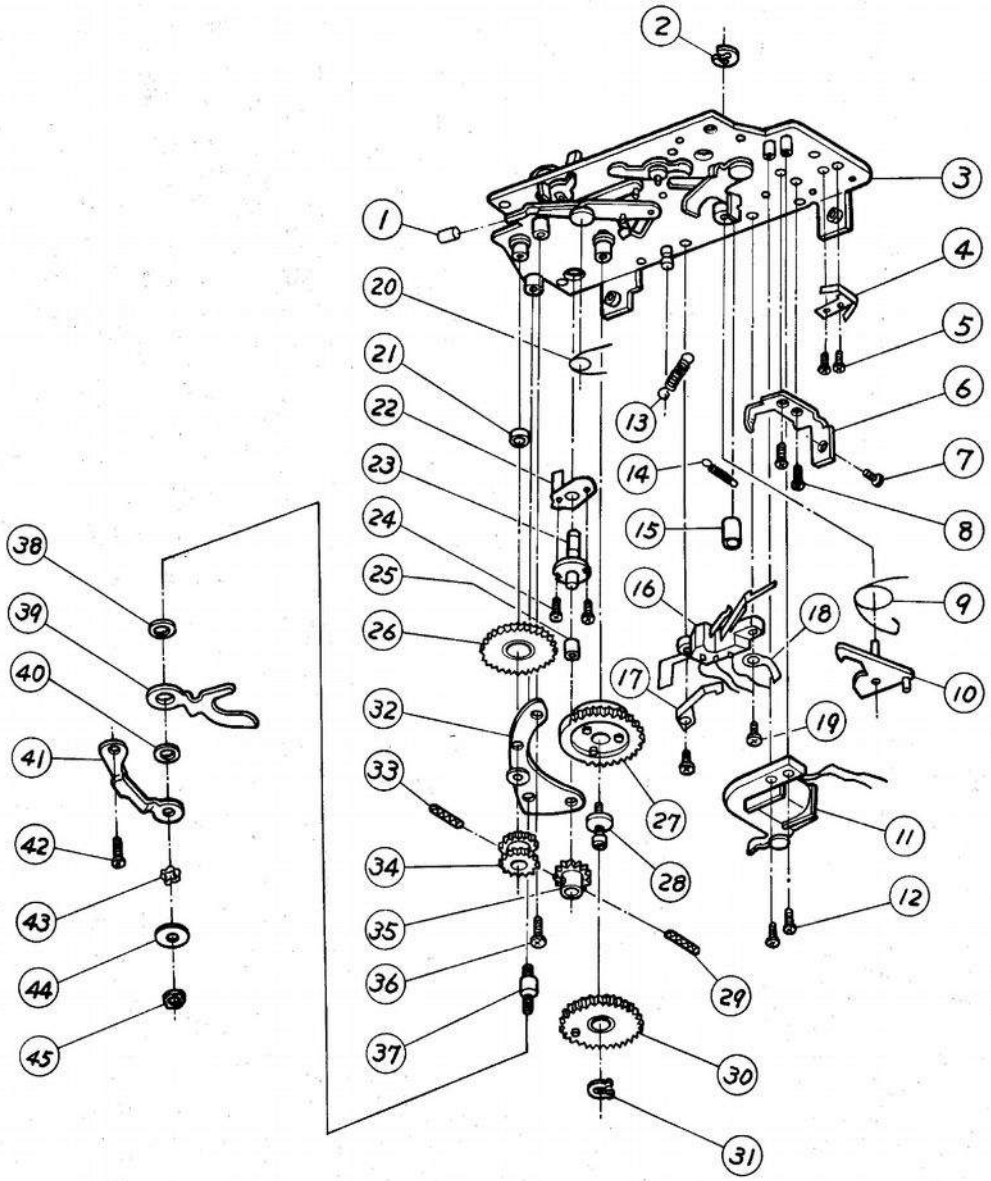
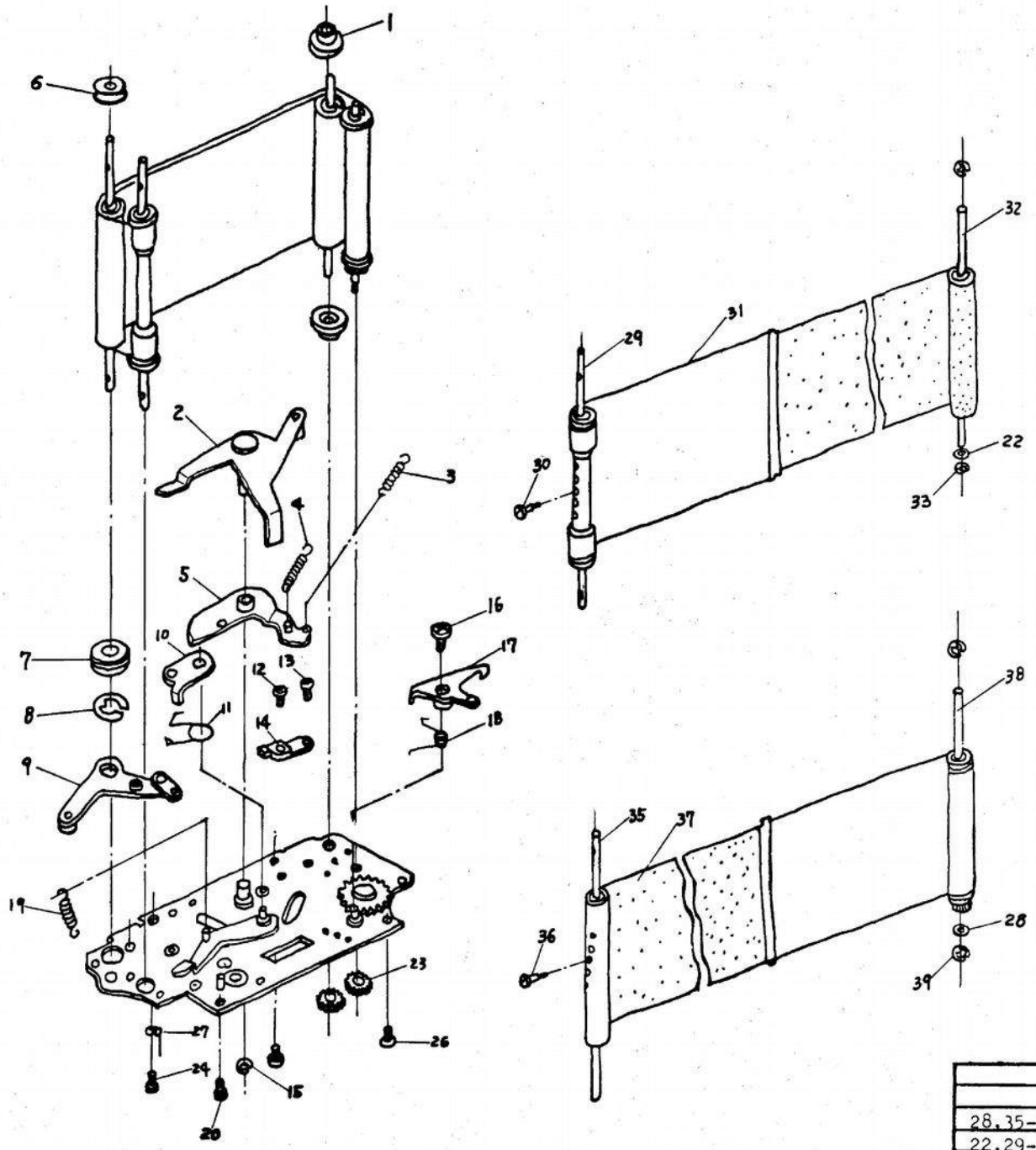


	PARTS NO	DESCRIPTION	QTY
1	131-588	Insulation Tube (3)	1
2	66101525	E Ring (E-15)	1
3	★	S Base Plate Sub Ass'y(Lower)	1
4	131-347	Ratchet Wheel SP	1
5	61901424	Screw	2
6	131-352	Adjusting Screw Holder	1
7	61902022	Screw	1
8	61911824	Screw	2
9	131-294	R Lever (1) SP	1
10	053-241	R Lever (1) Ass'y (131-A16)	1
11	142-516	R Magnet Ass'y	1
12	61914024	Screw	2
13	131-305	Stop Lever SP (2)	1
14	131-289	R Lever (1) SP	1
15	66913040	Vinyl Tube	1
16	061-435	Electric Source Switch	1
17	131-356	R Lever (2) SP	1
18	131-789	Electric Source Switch Wire Fixer	1
19	63904524	Screw	2
20	131-297	Stop Lever SP (1)	1
21	131-202	S Metal	1
22	131-309	Lace Guide Plate(Lower)	1
23	131-310	Second Curtain Shaft Metal Holder (Lower)	1
24	63912024	Screw	2
25	131-202	S Metal	1
26	131-324	Idle Gear	1
27	053-316	Sector Gear Ass'y(131-A19)	1
28	131-332	First Curtain Rotary Gear Shaft	1
29	66661030	Spring Pin Ø X 5	1
30	053-349	Double W Prevention Gear Ass'y (A131-A23)	1
31	66172024	Snap Ring (GS-20)	1
32	131-334	S Metal Fiver	1
33	66661030	Spring Pin Ø X 5	1
34	131-336	Friction W Gear	1
35	131-337	Second Curtain W Gear	1
36	63912024	Screw	1
37	131-367	Brake Shaft	1
38	131-397	Second Curtain SP Drum Washer	1
39	131-390	Brake Lever	1
40	822-347	S Gear Washer (2)	1
41	131-393	Brake Washer	1
42	63913524	Screw	1
43	131-711	TR Switch Insulating Washer	1
44	60442112	Washer	1
45	131-494	Six Angle Nut	1

1-3,6-10,13-15 20-27,32-35	053-244	S Base Plate Ass'y(Lower) (131-A04)
	PARTS NO	DESCRIPTION

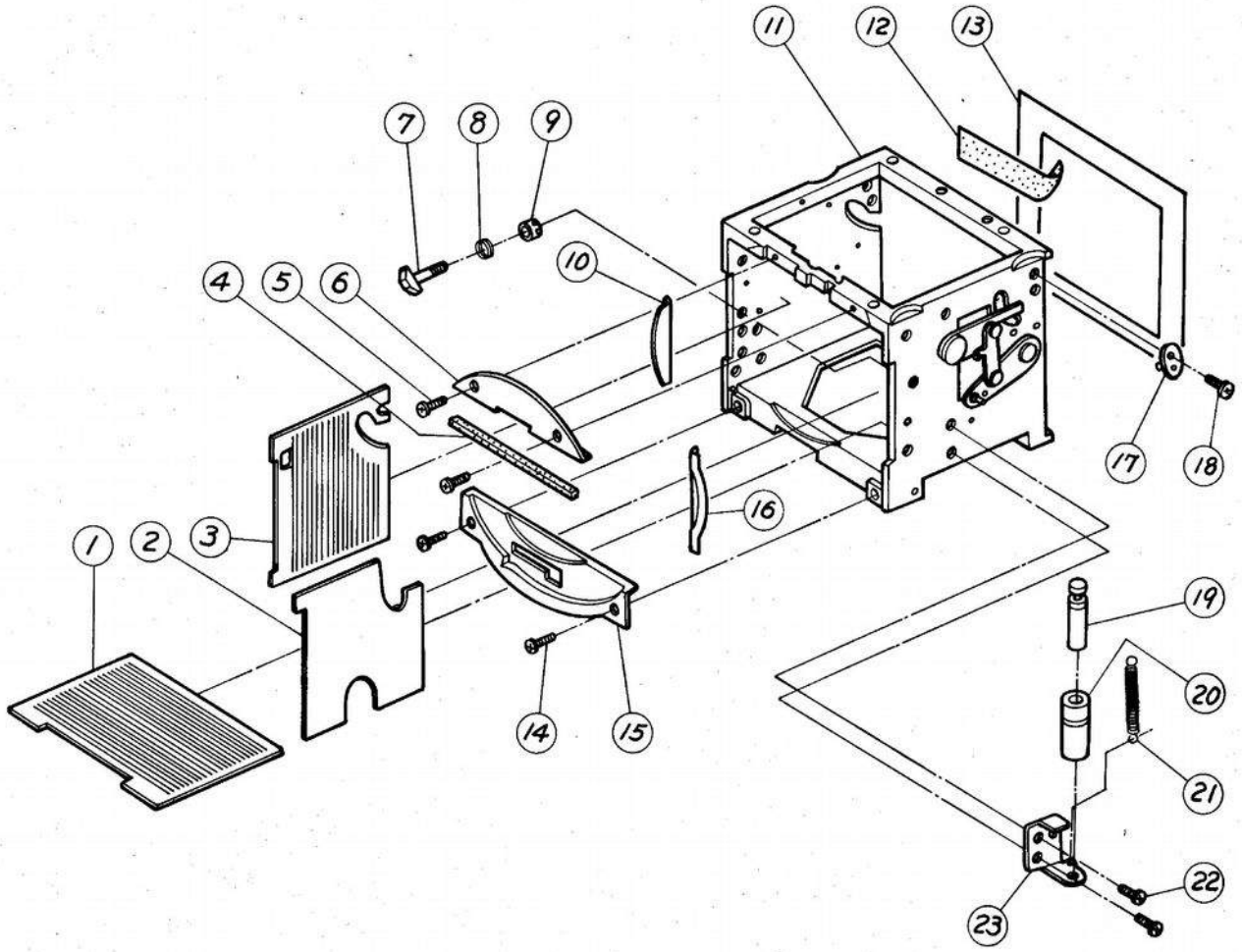
NOTE : (Parts with marked "★" are not Available)



	PARTS NO	DESCRIPTION	QTY
1	131-345	Spring Slide Roller	2
2	053-234	M Driving Lever Ass'y(131-G09)	1
3	131-267	M Restore Spring	1
4	131-266	M-up Spring	1
5	131-G10	M Charge Lever Ass'y	1
6	131-319	W Side Roller	1
7	131-319	W Side Roller	1
8	131-365	E Ring	1
9	053-236	Charge Lever Ass'y(131-G11)	1
10	053-233	Diaphragm DR Lever Ass'y(131-A20)	1
11	131-255	Diaphragm DR Spring	1
12	61912524	Screw	1
13	131-265	M Restore Spring Holder	1
14	131-264	M Driving Lever Stopper	1
15	66101525	E Ring(E-15)	1
16	66001013	Screw	1
17	053-235	M Down Lever Ass'y(131-A21)	1
18	131-274	M Down Lever Spring	1
19	131-251	R Charge Lever Spring	1
20	61912522	Screw	2
21	★		
22	131-396	First Curtain SP Drum Washer	1
23	131-346	Ratchet Wheel	2
24	63912522	Screw	1
25	★		
26	61813024	Screw	1
27	131-472	X Contact(1)	1
28	131-397	Second Curtain SP Drum Washer	1
29	131-314	S Shaft	1
30	131-316	Screw	1
31	★	Curtain Lace	2
32	★	First Curtain SP Shaft	1
33	66101525	E Ring(E-15)	2
34	★		
35	131-314	S Shaft	1
36	131-318	Screw	1
37	★	S Curtain	2
38	★	Second Curtain SP Shaft	1
39	66101525	E Ring(E-15)	2

28,35-39	A131-A02	Second Curtain Ass'y
22,29-33	A131-A01	First Curtain Ass'y
	PARTS NO	DESCRIPTION

NOTE : (Parts with marked "★" are not Available)



	PARTS NO	DESCRIPTION	QTY
1	131-702	MB Button Plate	1
2	131-703	MB Light-proof Plate(Right)	1
3	131-704	MB Light-proof Plate(Left)	1
4	132-864	M Moquette	1
5	61901424	Screw	2
6	131-709	MB Dress Plate(Upper)	1
7	★	Mirror Adjusting Pin	1
8	★	Mirror Adjusting SP	1
9	★	Mirror Adjusting Nut	1
10	131-708	MB Dress Plate(Left)	1
11	★	MB Sub Ass'y	1
12	131-774	M Light-proof Cloth	1
13	131-775	M Plane Frame	1
14	61902224	Screw	2
15	131-706	MB Dress Plate(Lower)	1
16	131-707	MB Dress Plate(Right)	1
17	131-G12	M Turning Shaft Holder Ass'y	1
18	61912024	Screw	1
19	★	M Piston	1
20	★	M Sylinder	1
21	★	Dumper Lever SP	1
22	61911824	Screw	2
23	★	M Dumper Frame	1

20,23	053-726	Mirror Sylinder Ass'y
1-3,7-24	056-750	Mirror Box Ass'y(132-G02)
4,6	053-745	MB Dress Plate Ass'y(132-G01)
	PARTS NO	DESCRIPTION

NOTE : (Parts with marked "★" are not Available)